

Date: Wednesday, 12/13/2006 2:43:58 PM
User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: FLOAT SKIDTUBE		
Job Number	: 29927					
Estimate Number	: 10366					
P.O. Number	: N/A			Part Number	: D412742013	
This Issue	: 12/13/2006		S.O. No. : N/A	Drawing Number	: N/A	
Prsh Rev.	: NC			Project Number	: N/A	
First Issue	: N/A		Type : LANDING GEAR	Drawing Revision	: N/A	
Previous Run	: 29926			Material	: N/A	
Written By	:			Due Date	: 1/15/2007	
Checked & Approved By	:			Qty:	1 Um: Each	
Comment	: Est Rev: A 05.10.13 New Issue KJ/JLM					
	: Est Rev:B 06-06-08 As per DSI9336 JLM					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	DC	DOCUMENT CONTROL	
		Comment: DOCUMENT CONTROL Photocopy bluefile and create labels per PPP D412-742-013 &DSI 9330 & DSI 9336 CHG001 9364 BH 0701.31	
2.0	29927A	FLOAT SKID ASSEMBLY	
		Comment: Sub-Component FLOAT SKID ASSEMBLY D412-742-043 B 30360A	
3.0	D2571	Saddle, Fwd, Out	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) Pick: Qty Part Number Description Batch 1 D2571 Saddle Fwd Outside 130212 ✓	
4.0	D2572	Saddle, Fwd, In	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) Pick: Qty Part Number Description Batch 1 D2572 Saddle Fwd Inside 130095 ✓	
5.0	D2573	Saddle, Aft, Out	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) Pick: Qty Part Number Description Batch	

W/O:		WORK ORDER CHANGES					
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 QA: N/C Closed: _____ Date: _____

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Seq. #: Machine Or Operation:

Description :

1 D2573 Saddle Aft Outside B29662 ✓

6.0 D2574 Saddle, Aft, In



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
1	D2574	Saddle Aft Outside	<u>B29663 ✓</u>

7.0 D2747 Set Screw



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
4	D2747	Bolt	<u>D29963 ✓</u>

8.0 D2876 Saddle Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
2	D2876	Saddle Spacer	<u>B28016 ✓</u>

9.0 D2877 Saddle Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
2	D2877	Saddle Spacer	<u>B28481 ✓</u>

10.0 D34031 Bushing



Comment: Qty.: 16.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
16	D3403-1	Bushing	<u>B28320 ✓</u>

11.0 D34033 Bushing



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
8	D3403-3	Bushing	<u>B26494-2 ✓ B26495-2 ✓</u>

(C)X B30922 ✓



Opa/02/260

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12.0	D3405041	Lug Assembly
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) Pick: Qty Part Number Description Batch 1 D3405-041 GHW Lug B26514 ✓
13.0	D3405043	Lug Assembly
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) Pick: Qty Part Number Description Batch 1 D3405-043 GHW Lug B26515 ✓
14.0	AN4C6A	Bolt
		Comment: Qty.: 16.0000 Each(s)/Unit Total : 16.0000 Each(s) Pick: Qty Part Number Description Batch 16 AN4C6A Bolt M101418 ✓
15.0	AN4C46A	BOLT
		Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s) Pick: Qty Part Number Description Batch 4 AN4C46A Bolt M101416 ✓
16.0	AN4C52A	BOLT
		Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s) Pick: Qty Part Number Description Batch 8 AN4C52A Bolt M100340 ✓
17.0	AN6C12A	BOLT
		Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s) Pick: Qty Part Number Description Batch 8 AN6C12A Bolt M101416 ✓

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18.0	AN960C416L	WASHER
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Comment: Qty.: 32.0000 Each(s)/Unit Total : 32.0000 Each(s)

Pick:

Qty Part Number
32 AN960C416L

Description
Washer

Batch
~~M100651~~ M100651 ✓

19.0	AN960C616L	WASHER
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Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:

~~18~~ Qty Part Number
~~18~~ AN960C616L

Description
Washer

Batch
~~M100651~~ M100651 ✓

20.0	AN960C716L	WASHER
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Comment: Qty.: 16.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick:

~~16~~ Qty Part Number
~~16~~ AN960C716L

Description
Washer

Batch
~~M100651~~ M100651 ✓

21.0	MS210434	Nut
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Comment: Qty.: 29.0000 Each(s)/Unit Total : 29.0000 Each(s)

Pick:

Qty Part Number
29 MS21043-4Nut

Description
Nut

Batch
~~M102404~~ M102404 ✓

22.0	NAS1515H4L	Inventory
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Comment: Qty.: 32.0000 Each(s)/Unit Total : 32.0000 Each(s)

Pick:

Qty Part Number
32 NAS1515H4L

Description
Washer

Batch
~~M103338~~ M103338 ✓

W/O:		WORK ORDER CHANGES					
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23.0	NAS1515H6L	Inventory
Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)		
Pick: Qty Part Number Description Batch 8 NAS1515H6L Washer <i>M18918</i>		
24.0	NAS1515H7L	Inventory
Comment: Qty.: 16.0000 Each(s)/Unit Total : 16.0000 Each(s)		
Pick: Qty Part Number Description Batch 16 NAS1515H7L Washer <i>M100727</i>		
25.0	D3407041	Tow Ring
Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)		
Pick: Qty Part Number Description Batch 1 D3407-041 TOW RING <i>B28321</i>		
26.0	D34173	Washer
Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)		
Pick: Qty Part Number Description Batch 2 D3417-3 WASHER <i>B27644</i>		
27.0	D34561	washer
Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)		
Pick: Qty Part Number Description Batch 1 D3456-1 WASHER <i>B26946</i>		

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 07/01/07
 QA: N/C Closed: _____ Date: _____

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28.0	AN4C7A	Bolt
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Bolt

Batch: M101427 ✓

Op Bay 120

29.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
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Comment: INSPECT 100% KITS FOR COMPLETENESS

30.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-742-013

Location: REVC

+ DS 9364 07.01.22
+ NEW CHG 002

07/2/2022

31.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

07/10/2022

Job Completion



U 07.02.26

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